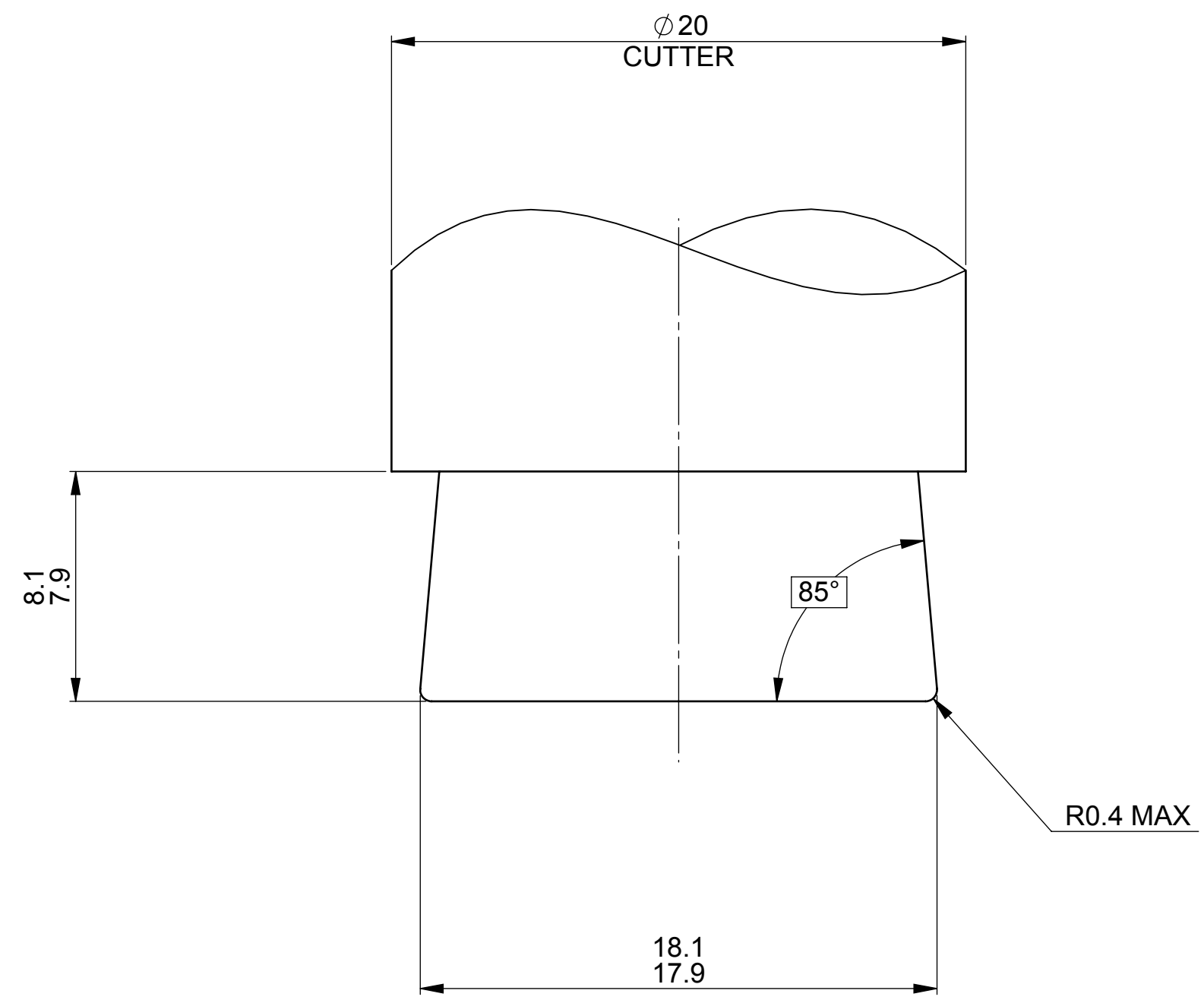


FOR EXPLANATION OF DIMENSIONING ETC., SEE BS 8888.  
 UNLESS OTHERWISE STATED:-  
 (1) ALL BURRS & SHARP EDGES TO BE REMOVED BY 0.5 MAX. CHAMFER OR RADIUS. (2) ALL INTERNAL CORNERS TO BE FORMED BY A 0.5/0.2 RADIUS OR CHAMFER. (3) REFERENCES TO STANDARDS & SPECS. INFER LATEST ISSUE. (4) SURFACE ROUGHNESS  $\sqrt{Ra}$  T.6 UNLESS OTHERWISE STATED.

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TITLE:  
**BLOCK VELOCITY TOOL  
 85 DEG CUTTER**

CONTRACTOR:

DRG No:  
**13780**

ISSUE:

N.S.N:

SECURITY CLASSIFICATION:  
**UNCLASSIFIED**