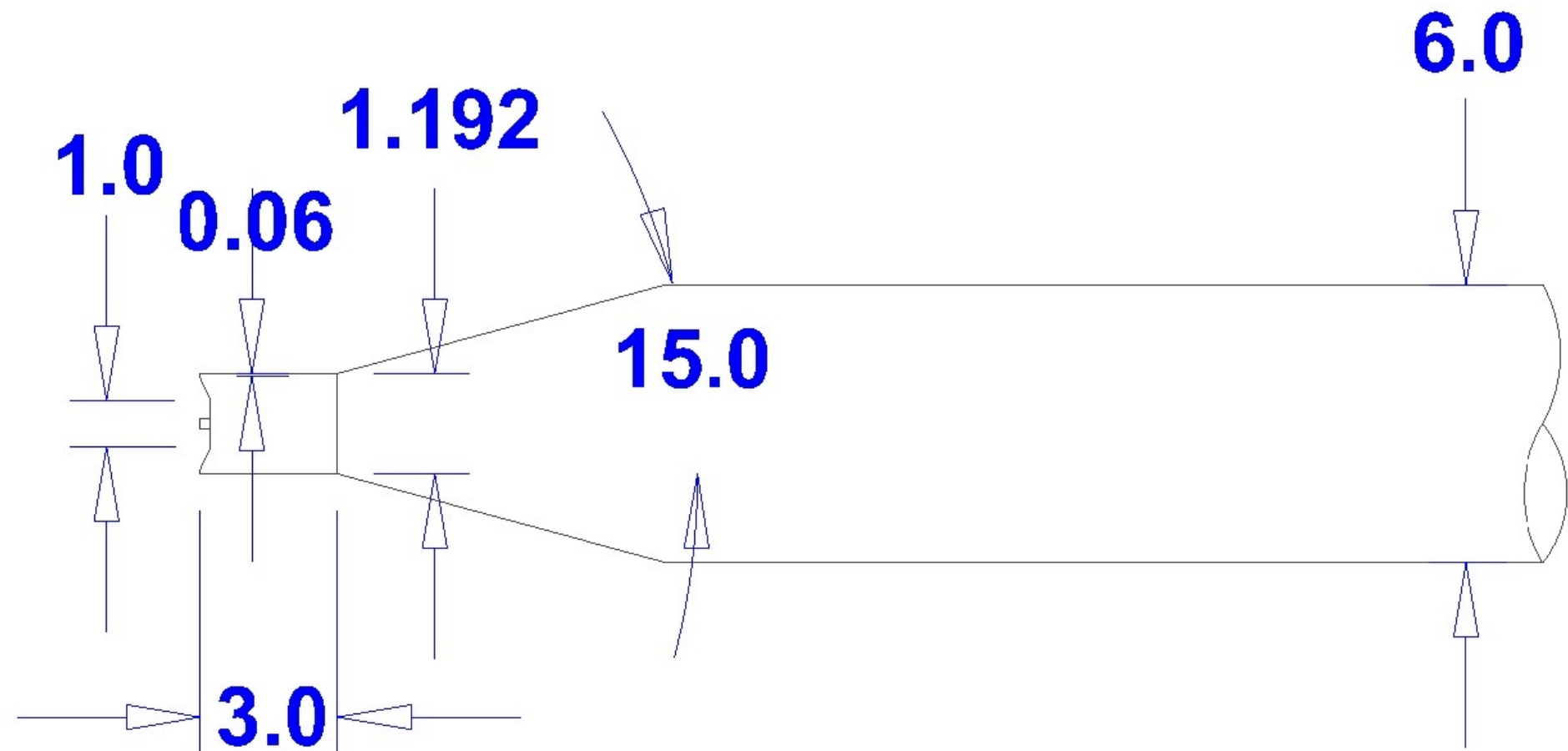


FOR EXPLANATION OF DIMENSIONING ETC., SEE BS 8888.  
 UNLESS OTHERWISE STATED:-  
 (1) ALL BURRS & SHARP EDGES TO BE REMOVED BY 0.5 MAX. CHAMFER OR RADIUS. (2) ALL INTERNAL CORNERS TO BE FORMED BY A 0.5/0.2 RADIUS OR CHAMFER. (3) REFERENCES TO STANDARDS & SPECS. INFER LATEST ISSUE. (4) SURFACE ROUGHNESS  $\sqrt{Ra}$  1.6 UNLESS OTHERWISE STATED.

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- 0.06 x 65Deg x 1.192 x 3 x 2.17
- 6mm Shank Required
- Coated
- 2 or 3 Flute
- 45mm Overall length



TITLE: <b>SP-4HREG</b>	DRG No: <b>0217-006-030</b>	ISSUE:
CONTRACTOR:		N.S.N:
SECURITY CLASSIFICATION: <b>UNCLASSIFIED</b>		SHEET No <b>1</b> OF <b>1</b>

A  
B  
C  
D  
E